



CEWELD MA SS 2343

TYPE	Solid welding wire for hardfacing and rebuilding hotworking tools..					
ANWENDUNGEN	Rebuilding and hardfacing parts that are subject to abrasion combined with higher temperatures.					
EIGENSCHAFTEN	Abrasion combined with higher temperatures.					
KLASSIFIKATION	EN ISO W.Nr.	14700: S Fe3 1.2343				
GEEIGNET FÜR	Hotworking tools, high speed tool steels, HSS, aluminium press molts, dies, stamping tools, cutting tools, shear blades, cutters, knives, scissors.					
ZULASSUNGEN						
SCHWEISSPOSITIONEN	PAPBPCPDPEPFPG					
TYPISCHE CHEMISCHE ANALYSE DES FÜLLMETALLS (%)	C 0.4	Mn 0.4	Cr 5	Mo 1.1	V 0.5	Fe Rem. Si 1
MECHANISCHE GÜTEWERTE	Heat Treatment As Welded		R _{P0,2} (MPa)	R _m (MPa)	A5 (%)	Hardness 55 HRc
RÜCKTROCKNUNG	Not required					
GAS ACC. EN ISO 14175	M21					



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MA SS 2343 1,0MM

Packaging	KG/unit	EanCode
BS-300	15	8720663401786

MA SS 2343 1,2MM

Packaging	KG/unit	EanCode
BS-300	15	8720663401779