



CEWELD OA 62

TYPE	High-alloyed tubular wire on a C-Cr-B carbide basis for extreme hard deposits on parts subject to strong mineral abrasion.					
ANWENDUNGEN	Rebuilding and or protecting wear parts against extreme abrasion with low impact.					
EIGENSCHAFTEN	Extreme wear resistance even at higher temperatures. The deposit gives already a High hardness in the first layer. A buffer layer is recommended in case of sensible base material or old layers. Weldable without protective gas. Corresponding electrode: Dur 62 S					
KLASSIFIKATION	EN ISO	14700: T Fe15				
	DIN	8555: MF 10-GF-70-GRZ				
GEEIGNET FÜR	64-68 HRc hardfacing alloy, Cement, Mineral mixing, hammers, coke wear plates etc.					
ZULASSUNGEN						
SCHWEISSPOSITIONEN	PA PB					
TYPISCHE CHEMISCHE ANALYSE DES SCHWEISSMETALLS (%)	C	Si	Mn	Cr	Fe	B
	5	0.9	0.2	38	Rem.	2
MECHANISCHE GÜTEWERTE	Heat Treatment	R _{P0,2} (MPa)	R _m (MPa)	A5 (%)	Hardness	
	As Welded				67 HRc	
RÜCKTROCKNUNG	140°C / 24 hr					
GAS ACC. EN ISO 14175						



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OA 62 1,6MM

Packaging	KG/unit	EanCode
BS-300	15	8720663403711