



CEWELD ER 80S-B8 Tig

TYPE	Medium alloyed, high-strength 9% Cromium Alloy.							
ANWENDUNGEN	Low Alloyed copper-coated solid wire with 9% Cr and 1% Mo to be used for welding creep resistant steel. It finds applications in power plants, chemical or petro-chemical industry and in the ammonia synthesis process. It is also used for heat exchangers, boilers, piping and pressure vessels for temperature service up to 600 °C.							
EIGENSCHAFTEN	Corrosion resistance is higher than 5Cr-0.5Mo steels requirements. To be used with shielding gas Ar+O2.							
KLASSIFIKATION	AWS	A 5.28: ER 80S-B8						
	EN ISO	21952-A: W CrMo9						
	F-nr	6						
	FM	4						
GEEIGNET FÜR	9%Cr-1% Mo ISO 15608: ~5,4 C ≤ 0,35 %, 7,0 % ≤ Cr < 10,0 % und 0,7 < Mo ≤ 1,2 % 1.7386, 1.7688, 1.7389 X12CrMo 9 1, GX12CrMo 10 1, X11CrMo9-1, X7CrMo9-1, ASTM: A182/A336 F9, A199/A213 T9, A217 C12, A234 WP9, A335 P9, A387 9, P9							
ZULASSUNGEN	CE							
SCHWEISSPOSITIONEN								
TYPISCHE CHEMISCHE ANALYSE DES FÜLLMETALLS (%)	C	Si	Mn	Cr	Ni	Mo	V	Cu
	0.09	0.4	0.55	9	0.1	0.9	0.02	0.05
MECHANISCHE GÜTEWERTE	Heat Treatment	R _{P0,2} (MPa)	R _m (MPa)	A ₅ (%)	Impact Energy (J) ISO-V			Hardness
	745°C±15°C 1h	550	660	26	RT			
					60			HRc
RÜCKTROCKNUNG	Not required							
GAS ACC. EN ISO 14175	I1							



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ER 80S-B8 TIG 1,6 X
1000MM

Packaging	KG/unit	EanCode
Tube	5	8720663416797

ER 80S-B8 TIG 2,0 X
1000MM

Packaging	KG/unit	EanCode
Tube	5	8720663416810

ER 80S-B8 TIG 2,4 X
1000MM

Packaging	KG/unit	EanCode
Tube	5	8720663416834