



CEWELD E Al 99,8

TYPE	SMAW stick electrode for welding aluminum and aluminum alloys.(E 1100, E Al99,0)		
APPLICATIONS	CEWELD®E Al99,8 are for Joining pure aluminum and alloys with maximum 0,5 % alloying elements in construction and or in maintenance, also ideal for cladding or rebuilding parts.		
PROPERTIES	CEWELD®E Al99.8 shows very good weldability with good penetration and non-porous weld metal, as well as a unique self-lifting slag and an improved coating against moisture absorption. Welding instructions:Start by using the upper portion of the amperage range and hold the electrode straight while moving forward quickly and maintaining a very short arc.		
CLASSIFICATION	AWS	A 5.3: E 1100	
	EN ISO	18273: E Al 99,0Cu	
	W.Nr.	3.0286	
	F-nr	21	
SUITABLE FOR	Al99.0, Mat.n:3.0259 Aluminium, pure Mat.n: 3.0205, 3.0255, 3.0257, 3.0275, Iso. n: 1200, 1050A, 1070A, 1350A Al99.0, Al99.5, Al 99.7, EAl99.5, AlMn, AlMgSi		

APPROVALS

WELDING POSITIONS



TYPICAL CHEMICAL ANALYSIS OF WELD METAL (%)

Mn	Cu	Zn	Al	Si+Fe
0.05	0.08	0.1	Rem.	0.3

MECHANICAL PROPERTIES

Heat Treatment	R _{P0,2} (MPa)	R _m (MPa)	A5 (%)	Hardness
As Welded	45	90	25	HRc

REDRYING 140°C / 1 hr

GAS ACC. EN ISO 14175



CEWELD E AL 99,8

E AL 99,8 2,5 X 350MM

Packaging	KG/unit	EanCode
Can	2	8720663406804

E AL 99,8 3,2 X 350MM

Packaging	KG/unit	EanCode
Can	2	8720663406811

E AL 99,8 4,0 X 350MM

Packaging	KG/unit	EanCode
Can	2	8720663406828