



CEWELD L-Ag2P

TYPE	Copper phosphorus silver brazing alloy.
APPLICATIONS	Particularly recommended for sanitary, refrigerating and large tubing installations. Do not use in a sulphurous environment. For working temperatures up to 200 °C
PROPRIÉTÉS	Phosphorus silver brazing alloy. Self pickling on copper with good fluidity. Strong joints with good gap bridging properties. Flux/Paste: CEWELD Super-Flux

CLASSIFICATION EN ISO 17672: CuP 279

CONVIENT POUR Phosphorus Silver Brazing Alloy. Self pickling on copper. Copper to Copper (without flux). Brass, Copper and Copper-Tin Alloys (with flux).

AGRÉMENTS

POSITIONS DE SOUDAGE



ANALYSE CHIMIQUE
TYPIQUE DU MÉTAL
D'APPORT (%)

Cu	Ag	P
Rem.	2	6.2

PROPRIÉTÉS MÉCANIQUES

Heat Treatment	R _{p0,2} (MPa)	R _m (MPa)	A5 (%)	Hardness
As Welded		250		HRc

ETUVAGE Not required

MELTING RANGE 645 - 825°C

GAS ACC. EN ISO 14175