



CEWELD FL 830 ESHC

TYPE	High basic flux for stainless steel strip electro slag cladding.
APPLICATIONS	Designed for ES strip cladding in offshore, apparatus, vessel, boilers and chemical industry.
PROPRIÉTÉS	FL 830 ESHC is a highly basic flux for stainless steel strip electro slag cladding. Basicity: about 4,0 (according to Boniszewski) Current: DC + Grain size: 2-16
CLASSIFICATION	EN ISO 14174: ES A FB 2B 5644 DC
CONVIENT POUR	Electro slag (ESW) cladding with stainless steel strip, 308L, 309L, 316L, 2209 Duplex, 347, 309LNb, 309LMo. Alloy 59 [®] , C276 [®]

AGRÉMENTS

POSITIONS DE SOUDAGE



COMPOSITION CHIMIQUE TYPIQUE EN POIDS (%)

CaF ₂	SiO ₂	CaO+MgO
70	20	5

PROPRIÉTÉS MÉCANIQUES

ETUVAGE Not required

GAS ACC. EN ISO 14175



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FL 830 ESHC 0,2 - 1,6MM

Packaging	KG/unit	EanCode
Bag	25	8720663404169