



CEWELD SS 60 Tig

TYPE 1.3348 Welding wire for hardfacing High speed steel (HSS) deposits for cutting edges

TOEPASSINGEN Rebuilding wornout parts that faces wear and impct combined with increased working temperatures.

EIGENSCHAPPEN Excellent alloy for making cutting tools out of mild steel

CLASSIFICATIE
 EN ISO 14700: S Fe4
 DIN 8555: WSG 4-GZ-60-ST
 W.Nr. 1.3348

GESCHIKT VOOR 60 HRc hardfacing alloy for cutting edges, wood shredders, knives, recycling equipment, HSS, High speed tool steel alloy. Cutting edges on knives and share blades, pumps, mixer blades, wood shredders etc.. (Excellent alloy for making cutting tools out of mild steel)

GOEDKEURINGEN

LASPOSITIES



TYPICAL CHEMICAL ANALYSIS OF THE FILLER METAL (%)

C	Mn	Si	Cr	W	Mo	V	Fe
1	0.35	0.3	4	1.7	8	1.5	Rem.

MECHANISCHE WAARDEN

Heat Treatment	R _{P0.2} (MPa)	R _m (MPa)	A ₅ (%)	Hardness
As Welded				60 HRc

HERDROGEN Not required

GAS ACC. EN ISO 14175 I1



CEWELD SS 60 Tig

SS 60 TIG 2,0 X 1000MM

Packaging	KG/unit	EanCode
Tube	5	8720663401847