



CEWELD FL 830 ESHC

TYPE	High basic flux for stainless steel strip electro slag cladding.		
TOEPASSINGEN	Designed for ES strip cladding in offshore, apparatus, vessel, boilers and chemical industry.		
EIGENSCHAPPEN	FL 830 ESHC is a highly basic flux for stainless steel strip electro slag cladding. Basicity: about 4,0 (according to Boniszewski) Current: DC + Grain size: 2-16		
CLASSIFICATIE	EN ISO	14174: ES A FB 2B 5644 DC	
GESCHIKT VOOR	Electro slag (ESW) cladding with stainless steel strip, 308L, 309L, 316L, 2209 Duplex, 347, 309LNb, 309LMo. Alloy 59®, C276®		
GOEDKEURINGEN			
LASPOSITIES	  		
TYPICAL CHEMICAL COMPOSITION IN WEIGHT (%)	CaF2	SiO2	CaO+MgO
	70	20	5
MECHANISCHE WAARDEN			
HERDROGEN	Not required		
GAS ACC. EN ISO 14175			



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FL 830 ESHC 0,2 - 1,6MM

Packaging	KG/unit	EanCode
Bag	25	8720663404169